



CENEX® E-15 RETAIL STANDARDS

Cenex® is approving E-15 as a grade of gasoline. This is notice of the following changes in the Cenex Retail Image Standards Manual (the “Manual”) which will be effective thirty (30) days following this letter.

BRANDED PRODUCT OFFERING REQUIREMENTS

The section titled **PRODUCT OFFERING** on page 4 of the Manual is replaced with the following: CHS requires a minimum of two (2) grades of gasoline, identified by their octane rating (i.e. 87 and 89 or 88/E-15 and 91) or ethanol content (i.e. 87 octane clear and 87 octane E-10) must be available at Cenex Branded Retail Sites. At no time, can a Cenex Branded Retail Site offer 88 octane/E-15 as its only grade of gas. E-85 and/or other alternative fuel blends, with ethanol content greater than E-15, are not considered a grade of gasoline.

Based upon specific location and market conditions affecting a Cenex Branded Retail Site, CHS may, in its own discretion, adjust the type and/or minimum number of required grades of gasoline required at such Cenex Branded Retail Site.

E-15 DISPENSER LABELING REQUIREMENTS

CHS will allow the sale of E-15 on a Cenex Branded Retail Site. All dispensers offering E-15 must adhere to all Cenex guidelines, Misfueling Mitigation Plan and all federal, state and local laws. CHS reserves the right, at any time, to alter/change this standard.

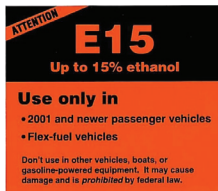
Among the requirements to offer E-15, include:

- E-15 may not be dispensed from the same nozzle and hose with any fuel product containing ethanol content higher than E-15.
- E-15 must be either dispensed through a dedicated hose or through a hose with another product containing 10% ethanol or less.
- E-15 may only be dispensed through an EPA approved dispenser configuration.

All E-15 dispensers must contain the following:

1. Federal orange/black E-15 decal.
2. E-15 or UNL 88 clearly labeled on the product ID panel.
3. Yellow/black 88 Octane decal on the product ID panel and/or push-to-start.
4. Must be dispensed from a black hose and black nozzle.

1. FEDERAL ORANGE/BLACK E-15 DECAL



2. E-15 OR UNL 88 LABEL ON PRODUCT ID PANEL

3. YELLOW/BLACK 88 OCTANE DECAL



4. BLACK HOSE AND NOZZLE

